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**Instruction Sheet:
Part No. 19-4275, 19-5275, & 19-6275
Rear Fabricated Block Kit**

Due to differences in some applications, perform the following steps to insure the proper installation of this lift block kit.

- 1) With the u-bolts removed and the rear axle clear of the leaf spring, make sure the block will fully sit onto the leaf spring and spring pad on the rear axle housing. On the leaf spring, make sure the center pin head will sit fully into the hole in the block, allowing the top surface of the block to rest against the leaf spring. If the hole in the block is not large or deep enough, drill it out to fit the center pin. Add 1/16" or 0.062" to the center pin diameter, and enlarge the hole to this size. Do not enlarge the hole more than that measurement.
- 2) If the pin in the lift block cannot fully sit into the rear axle spring pad, you will need to shorten the block center pin. To shorten the block center pin, use a hand grinder or sander to remove only as much material as is necessary.
- 3) Test fit the block after all modifications and complete the installation. Please notify **ICON Vehicle Dynamics** of any modifications that were made during the installation of this block kit.

Register your ICON Vehicle Dynamics product online at: www.IconVehicleDynamics.com/warranty.php

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

For technical assistance or suggestions on how to make our product better call (951) 689-ICON Monday-Friday between the hours of 8am-12pm and 1pm-5pm Pacific-standard time, certain holidays excluded.

***Icon Vehicle Dynamics* LIMITED LIFETIME WARRANTY**

Icon Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. *Icon Vehicle Dynamics* does not warrant the product for finish, alterations, modifications and/or installation contrary to *Icon Vehicle Dynamics* instructions. *Icon Vehicle Dynamics* products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

Icon Vehicle Dynamics obligation under this warranty is limited to the repair or replacement, at *Icon Vehicle Dynamics'* discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty.

Items that are subject to wear are not considered defective when worn and are not covered.

Coil over take-apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. We do not warranty any other product not directly manufactured by *Icon Vehicle Dynamics*.

Icon Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty.

Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.